

C1  
7 end of the cutting member secured to the cutting head, the length of the cutting  
8 member positioned about the first set of returns and the second set of returns in a  
9 serpentine configuration, a leg of the cutting member extending across an aperture  
10 formed through the cutting head and the second end of the cutting member secured  
11 to the cutting head; and  
12 a cutting member tensioning device disposed between and adjustably  
13 engaging the first head member and second head member for adjusting a distance  
14 between the first set of returns and the second set of returns and tensioning the  
15 cutting member.

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C2  
1 2. (Twice Amended) The cutting head assembly of Claim 1 wherein the  
2 cutting member tensioning device further comprises one or more cutting member  
3 tensioning screws disposed between and threadably engaging the first head  
4 member and second head member for adjusting a distance between the first set of  
5 returns and the second set of returns for tensioning the cutting member.

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C3  
1 4. (Amended) The cutting head assembly of Claim 1 wherein the first set  
2 of returns and the second set of returns each further comprise a bearing face lying  
3 in a plane substantially perpendicular to a longitudinal axis of the leg of the cutting  
4 member extending across an aperture formed through the cutting head.

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C4  
1 6. (Amended) The cutting assembly of Claim 1 wherein the cutting  
2 member tensioning device further comprises a screw including a longitudinal axis,  
3 the longitudinal axis of the screw oriented along a plane substantially parallel to a  
4 longitudinal axis of the leg of the cutting member extending across an aperture  
5 formed through the cutting head, the screw adjustably attaching the first set of  
6 returns and the second set of returns for adjusting a distance between the first set of  
7 returns and the second set of returns for tensioning the cutting member along a  
8 plane substantially parallel to the longitudinal axis of the screw.

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C5  
1           7.     (Twice Amended) The cutting head assembly of Claim 1 wherein the  
2 cutting member tensioning device further comprises a pair of screws, each of the  
3 pair of screws including a longitudinal axis, the longitudinal axis of each of the pair of  
4 screws oriented along a plane substantially parallel to a longitudinal axis of the leg  
5 of the cutting member extending across an aperture formed through the cutting  
6 head, and each of the pair of screws adjustably attaching the first set of returns and  
7 the second set of returns for adjusting a distance between the first set of returns and  
8 the second set of returns for tensioning the cutting member along a plane  
9 substantially parallel to the longitudinal axis of each of the pair of screws.

C6  
1 ~~Sub 28~~     (Third Amendment) A cutting head assembly comprising:  
2 ~~a cutting head including a first head member including a first set of returns,~~  
3 ~~the first head member opposingly and adjustably connected to a second head~~  
4 ~~member including a second set of returns;~~  
5 ~~a tensioned blade formed of a strip of material including a first end, a second~~  
6 ~~end, a length, a longitudinal axis and a width, the tensioned blade positioned about~~  
7 ~~the first set of returns and the second set of returns in a serpentine configuration, a~~  
8 ~~leg of the tensioned blade extending across an aperture formed through the cutting~~  
9 ~~head, the first end of the tensioned blade secured to the cutting head by a first end~~  
10 ~~securing member and the second end of the tensioned blade secured to the cutting~~  
11 ~~head at a second end securing member;~~  
12 ~~the first set of returns each including a face that is oriented substantially~~  
13 ~~perpendicular to the longitudinal axis of the tensioned blade for exerting a~~  
14 ~~substantially equal tensile force across a full width of the tensioned blade,~~  
15 ~~substantially reducing stress risers in the tensioned blade;~~  
16 ~~the second set of returns each including a face that is oriented substantially~~  
17 ~~perpendicular to the longitudinal axis of the tensioned blade for exerting a tensile~~  
18 ~~force across a full width of the tensioned blade, substantially reducing stress risers~~  
19 ~~in the tensioned blade; and~~  
20 ~~a tensioning device including one or more screws disposed between and~~  
21 ~~adjustably engaging the first head member and second head member, each of the~~